

18732-80



ГОСУДАРСТВЕННЫЕ СТАНДАРТЫ  
СОЮЗА ССР

ШТАМПЫ ЛИСТОВОЙ ШТАМПОВКИ.  
ДЕТАЛИ И СБОРОЧНЫЕ ЕДИНИЦЫ

18732-80 — ГОСТ 18738-80, ГОСТ 18740-80 — ГОСТ 18748-80,  
ГОСТ 18750-80 — ГОСТ 18765-80, ГОСТ 18767-80 — ГОСТ 18771-80,  
ГОСТ 18773-80, ГОСТ 18775-80 — ГОСТ 18780-80, ГОСТ 18782-80—  
ГОСТ 18803-80, ГОСТ 18805-80, ГОСТ 18807-80 — ГОСТ 18811-80,  
ГОСТ 18815-80 — ГОСТ 18824-80, ГОСТ 24526-80 — ГОСТ 24543-80

Издание официальное

Цена 1 р. 40 к.

ГОСУДАРСТВЕННЫЙ КОМИТЕТ СССР ПО СТАНДАРТАМ  
Москва

ГОСУДАРСТВЕННЫЕ СТАНДАРТЫ  
СОЮЗА ССР

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МОСКВА — 1987

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## СЕКЦИИ МАТРИЦ (ПУАНСОНОВ)

## Конструкция и размеры

Sections for female dies (punches).  
Design and dimensions

ГОСТ

18732-80\*

Взамен

ГОСТ 18732-73

ОКП 39 6330

Постановлением Государственного комитета СССР по стандартам от 31 декабря 1980 г. № 6287 срок введения установлен

с 01.01.82

Проверен в 1985 г.

Несоблюдение стандарта преследуется по закону

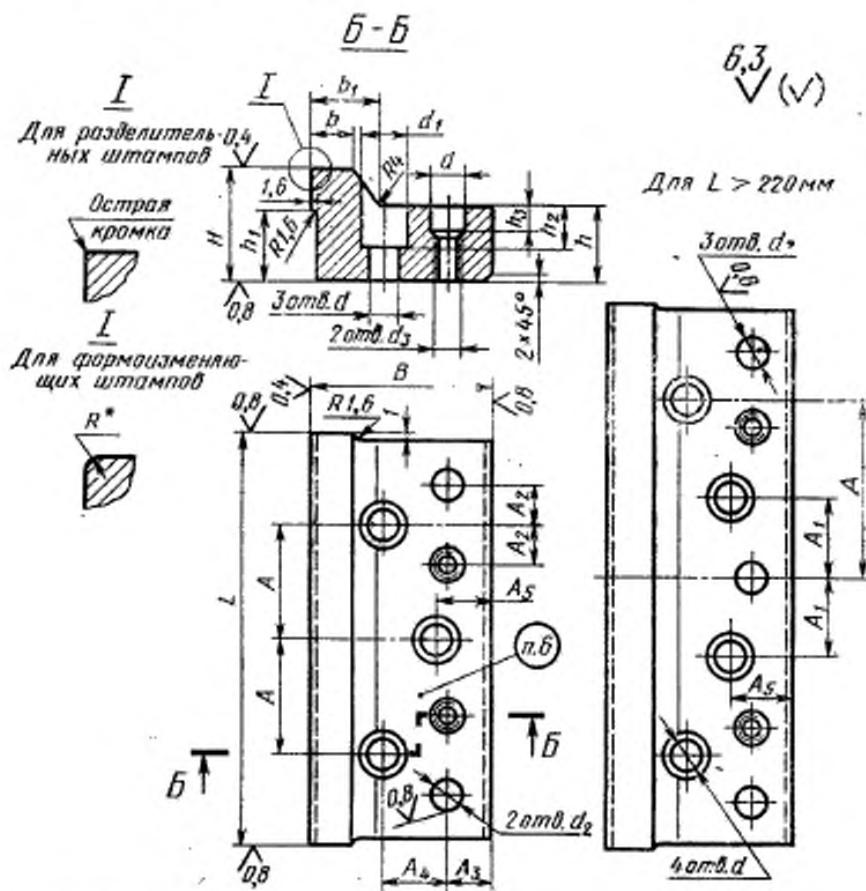
I. Конструкция и размеры секций матриц и пuhanсонов должны соответствовать указанным на чертеже и в таблице.

Издание официальное

Перепечатка воспрещена



\* Переиздание (декабрь 1986 г.) с Изменением № 1, утвержденным в декабре 1985 г. (ИУС № 4-86).



• Назначается конструктивно.

## Размеры в мм

Обозначение секции штампа	H	B	L	A	A<sub>1</sub>	A<sub>2</sub>	A<sub>3</sub>	A<sub>4</sub>	b	b<sub>1</sub>	h	h<sub>1</sub>	h<sub>2</sub>	d	d<sub>1</sub>	d<sub>2</sub>	d<sub>3</sub>	d<sub>4</sub>	d<sub>5</sub>	d<sub>6</sub>	d<sub>7</sub>	d<sub>8</sub>	d<sub>9</sub>	d<sub>10</sub>	d<sub>11</sub>	d<sub>12</sub>	d<sub>13</sub>	d<sub>14</sub>	d<sub>15</sub>	d<sub>16</sub>	d<sub>17</sub>	d<sub>18</sub>	d<sub>19</sub>	d<sub>20</sub>	d<sub>21</sub>	d<sub>22</sub>	d<sub>23</sub>	d<sub>24</sub>	d<sub>25</sub>	d<sub>26</sub>	d<sub>27</sub>	d<sub>28</sub>	d<sub>29</sub>	d<sub>30</sub>	d<sub>31</sub>	d<sub>32</sub>	d<sub>33</sub>	d<sub>34</sub>	d<sub>35</sub>	d<sub>36</sub>	d<sub>37</sub>	d<sub>38</sub>	d<sub>39</sub>	d<sub>40</sub>	d<sub>41</sub>	d<sub>42</sub>	d<sub>43</sub>	d<sub>44</sub>	d<sub>45</sub>	d<sub>46</sub>	d<sub>47</sub>	d<sub>48</sub>	d<sub>49</sub>	d<sub>50</sub>	d<sub>51</sub>	d<sub>52</sub>	d<sub>53</sub>	d<sub>54</sub>	d<sub>55</sub>	d<sub>56</sub>	d<sub>57</sub>	d<sub>58</sub>	d<sub>59</sub>	d<sub>60</sub>	d<sub>61</sub>	d<sub>62</sub>	d<sub>63</sub>	d<sub>64</sub>	d<sub>65</sub>	d<sub>66</sub>	d<sub>67</sub>	d<sub>68</sub>	d<sub>69</sub>	d<sub>70</sub>	d<sub>71</sub>	d<sub>72</sub>	d<sub>73</sub>	d<sub>74</sub>	d<sub>75</sub>	d<sub>76</sub>	d<sub>77</sub>	d<sub>78</sub>	d<sub>79</sub>	d<sub>80</sub>	d<sub>81</sub>	d<sub>82</sub>	d<sub>83</sub>	d<sub>84</sub>	d<sub>85</sub>	d<sub>86</sub>	d<sub>87</sub>	d<sub>88</sub>	d<sub>89</sub>	d<sub>90</sub>	d<sub>91</sub>	d<sub>92</sub>	d<sub>93</sub>	d<sub>94</sub>	d<sub>95</sub>	d<sub>96</sub>	d<sub>97</sub>	d<sub>98</sub>	d<sub>99</sub>	d<sub>100</sub>	d<sub>101</sub>	d<sub>102</sub>	d<sub>103</sub>	d<sub>104</sub>	d<sub>105</sub>	d<sub>106</sub>	d<sub>107</sub>	d<sub>108</sub>	d<sub>109</sub>	d<sub>110</sub>	d<sub>111</sub>	d<sub>112</sub>	d<sub>113</sub>	d<sub>114</sub>	d<sub>115</sub>	d<sub>116</sub>	d<sub>117</sub>	d<sub>118</sub>	d<sub>119</sub>	d<sub>120</sub>	d<sub>121</sub>	d<sub>122</sub>	d<sub>123</sub>	d<sub>124</sub>	d<sub>125</sub>	d<sub>126</sub>	d<sub>127</sub>	d<sub>128</sub>	d<sub>129</sub>	d<sub>130</sub>	d<sub>131</sub>	d<sub>132</sub>	d<sub>133</sub>	d<sub>134</sub>	d<sub>135</sub>	d<sub>136</sub>	d<sub>137</sub>	d<sub>138</sub>	d<sub>139</sub>	d<sub>140</sub>	d<sub>141</sub>	d<sub>142</sub>	d<sub>143</sub>	d<sub>144</sub>	d<sub>145</sub>	d<sub>146</sub>	d<sub>147</sub>	d<sub>148</sub>	d<sub>149</sub>	d<sub>150</sub>	d<sub>151</sub>	d<sub>152</sub>	d<sub>153</sub>	d<sub>154</sub>	d<sub>155</sub>	d<sub>156</sub>	d<sub>157</sub>	d<sub>158</sub>	d<sub>159</sub>	d<sub>160</sub>	d<sub>161</sub>	d<sub>162</sub>	d<sub>163</sub>	d<sub>164</sub>	d<sub>165</sub>	d<sub>166</sub>	d<sub>167</sub>	d<sub>168</sub>	d<sub>169</sub>	d<sub>170</sub>	d<sub>171</sub>	d<sub>172</sub>	d<sub>173</sub>	d<sub>174</sub>	d<sub>175</sub>	d<sub>176</sub>	d<sub>177</sub>	d<sub>178</sub>	d<sub>179</sub>	d<sub>180</sub>	d<sub>181</sub>	d<sub>182</sub>	d<sub>183</sub>	d<sub>184</sub>	d<sub>185</sub>	d<sub>186</sub>	d<sub>187</sub>	d<sub>188</sub>	d<sub>189</sub>	d<sub>190</sub>	d<sub>191</sub>	d<sub>192</sub>	d<sub>193</sub>	d<sub>194</sub>	d<sub>195</sub>	d<sub>196</sub>	d<sub>197</sub>	d<sub>198</sub>	d<sub>199</sub>	d<sub>200</sub>	d<sub>201</sub>	d<sub>202</sub>	d<sub>203</sub>	d<sub>204</sub>	d<sub>205</sub>	d<sub>206</sub>	d<sub>207</sub>	d<sub>208</sub>	d<sub>209</sub>	d<sub>210</sub>	d<sub>211</sub>	d<sub>212</sub>	d<sub>213</sub>	d<sub>214</sub>	d<sub>215</sub>	d<sub>216</sub>	d<sub>217</sub>	d<sub>218</sub>	d<sub>219</sub>	d<sub>220</sub>	d<sub>221</sub>	d<sub>222</sub>	d<sub>223</sub>	d<sub>224</sub>	d<sub>225</sub>	d<sub>226</sub>	d<sub>227</sub>	d<sub>228</sub>	d<sub>229</sub>	d<sub>230</sub>	d<sub>231</sub>	d<sub>232</sub>	d<sub>233</sub>	d<sub>234</sub>	d<sub>235</sub>	d<sub>236</sub>	d<sub>237</sub>	d<sub>238</sub>	d<sub>239</sub>	d<sub>240</sub>	d<sub>241</sub>	d<sub>242</sub>	d<sub>243</sub>	d<sub>244</sub>	d<sub>245</sub>	d<sub>246</sub>	d<sub>247</sub>	d<sub>248</sub>	d<sub>249</sub>	d<sub>250</sub>	d<sub>251</sub>	d<sub>252</sub>	d<sub>253</sub>	d<sub>254</sub>	d<sub>255</sub>	d<sub>256</sub>	d<sub>257</sub>	d<sub>258</sub>	d<sub>259</sub>	d<sub>260</sub>	d<sub>261</sub>	d<sub>262</sub>	d<sub>263</sub>	d<sub>264</sub>	d<sub>265</sub>	d<sub>266</sub>	d<sub>267</sub>	d<sub>268</sub>	d<sub>269</sub>	d<sub>270</sub>	d<sub>271</sub>	d<sub>272</sub>	d<sub>273</sub>	d<sub>274</sub>	d<sub>275</sub>	d<sub>276</sub>	d<sub>277</sub>	d<sub>278</sub>	d<sub>279</sub>	d<sub>280</sub>	d<sub>281</sub>	d<sub>282</sub>	d<sub>283</sub>	d<sub>284</sub>	d<sub>285</sub>	d<sub>286</sub>	d<sub>287</sub>	d<sub>288</sub>	d<sub>289</sub>	d<sub>290</sub>	d<sub>291</sub>	d<sub>292</sub>	d<sub>293</sub>	d<sub>294</sub>	d<sub>295</sub>	d<sub>296</sub>	d<sub>297</sub>	d<sub>298</sub>	d<sub>299</sub>	d<sub>300</sub>	d<sub>301</sub>	d<sub>302</sub>	d<sub>303</sub>	d<sub>304</sub>	d<sub>305</sub>	d<sub>306</sub>	d<sub>307</sub>	d<sub>308</sub>	d<sub>309</sub>	d<sub>310</sub>	d<sub>311</sub>	d<sub>312</sub>	d<sub>313</sub>	d<sub>314</sub>	d<sub>315</sub>	d<sub>316</sub>	d<sub>317</sub>	d<sub>318</sub>	d<sub>319</sub>	d<sub>320</sub>	d<sub>321</sub>	d<sub>322</sub>	d<sub>323</sub>	d<sub>324</sub>	d<sub>325</sub>	d<sub>326</sub>	d<sub>327</sub>	d<sub>328</sub>	d<sub>329</sub>	d<sub>330</sub>	d<sub>331</sub>	d<sub>332</sub>	d<sub>333</sub>	d<sub>334</sub>	d<sub>335</sub>	d<sub>336</sub>	d<sub>337</sub>	d<sub>338</sub>	d<sub>339</sub>	d<sub>340</sub>	d<sub>341</sub>	d<sub>342</sub>	d<sub>343</sub>	d<sub>344</sub>	d<sub>345</sub>	d<sub>346</sub>	d<sub>347</sub>	d<sub>348</sub>	d<sub>349</sub>	d<sub>350</sub>	d<sub>351</sub>	d<sub>352</sub>	d<sub>353</sub>	d<sub>354</sub>	d<sub>355</sub>	d<sub>356</sub>	d<sub>357</sub>	d<sub>358</sub>	d<sub>359</sub>	d<sub>360</sub>	d<sub>361</sub>	d<sub>362</sub>	d<sub>363</sub>	d<sub>364</sub>	d<sub>365</sub>	d<sub>366</sub>	d<sub>367</sub>	d<sub>368</sub>	d<sub>369</sub>	d<sub>370</sub>	d<sub>371</sub>	d<sub>372</sub>	d<sub>373</sub>	d<sub>374</sub>	d<sub>375</sub>	d<sub>376</sub>	d<sub>377</sub>	d<sub>378</sub>	d<sub>379</sub>	d<sub>380</sub>	d<sub>381</sub>	d<sub>382</sub>	d<sub>383</sub>	d<sub>384</sub>	d<sub>385</sub>	d<sub>386</sub>	d<sub>387</sub>	d<sub>388</sub>	d<sub>389</sub>	d<sub>390</sub>	d<sub>391</sub>	d<sub>392</sub>	d<sub>393</sub>	d<sub>394</sub>	d<sub>395</sub>	d<sub>396</sub>	d<sub>397</sub>	d<sub>398</sub>	d<sub>399</sub>	d<sub>400</sub>	d<sub>401</sub>	d<sub>402</sub>	d<sub>403</sub>	d<sub>404</sub>	d<sub>405</sub>	d<sub>406</sub>	d<sub>407</sub>	d<sub>408</sub>	d<sub>409</sub>	d<sub>410</sub>	d<sub>411</sub>	d<sub>412</sub>	d<sub>413</sub>	d<sub>414</sub>	d<sub>415</sub>	d<sub>416</sub>	d<sub>417</sub>	d<sub>418</sub>	d<sub>419</sub>	d<sub>420</sub>	d<sub>421</sub>	d<sub>422</sub>	d<sub>423</sub>	d<sub>424</sub>	d<sub>425</sub>	d<sub>426</sub>	d<sub>427</sub>	d<sub>428</sub>	d<sub>429</sub>	d<sub>430</sub>	d<sub>431</sub>	d<sub>432</sub>	d<sub>433</sub>	d<sub>434</sub>	d<sub>435</sub>	d<sub>436</sub>	d<sub>437</sub>	d<sub>438</sub>	d<sub>439</sub>	d<sub>440</sub>	d<sub>441</sub>	d<sub>442</sub>	d<sub>443</sub>	d<sub>444</sub>	d<sub>445</sub>	d<sub>446</sub>	d<sub>447</sub>	d<sub>448</sub>	d<sub>449</sub>	d<sub>450</sub>	d<sub>451</sub>	d<sub>452</sub>	d<sub>453</sub>	d<sub>454</sub>	d<sub>455</sub>	d<sub>456</sub>	d<sub>457</sub>	d<sub>458</sub>	d<sub>459</sub>	d<sub>460</sub>	d<sub>461</sub>	d<sub>462</sub>	d<sub>463</sub>	d<sub>464</sub>	d<sub>465</sub>	d<sub>466</sub>	d<sub>467</sub>	d<sub>468</sub>	d<sub>469</sub>	d<sub>470</sub>	d<sub>471</sub>	d<sub>472</sub>	d<sub>473</sub>	d<sub>474</sub>	d<sub>475</sub>	d<sub>476</sub>	d<sub>477</sub>	d<sub>478</sub>	d<sub>479</sub>	d<sub>480</sub>	d<sub>481</sub>	d<sub>482</sub>	d<sub>483</sub>	d<sub>484</sub>	d<sub>485</sub>	d<sub>486</sub>	d<sub>487</sub>	d<sub>488</sub>	d<sub>489</sub>	d<sub>490</sub>	d<sub>491</sub>	d<sub>492</sub>	d<sub>493</sub>	d<sub>494</sub>	d<sub>495</sub>	d<sub>496</sub>	d<sub>497</sub>	d<sub>498</sub>	d<sub>499</sub>	d<sub>500</sub>	d<sub>501</sub>	d<sub>502</sub>	d<sub>503</sub>	d<sub>504</sub>	d<sub>505</sub>	d<sub>506</sub>	d<sub>507</sub>	d<sub>508</sub>	d<sub>509</sub>	d<sub>510</sub>	d<sub>511</sub>	d<sub>512</sub>	d<sub>513</sub>	d<sub>514</sub>	d<sub>515</sub>	d<sub>516</sub>	d<sub>517</sub>	d<sub>518</sub>	d<sub>519</sub>	d<sub>520</sub>	d<sub>521</sub>	d<sub>522</sub>	d<sub>523</sub>	d<sub>524</sub>	d<sub>525</sub>	d<sub>526</sub>	d<sub>527</sub>	d<sub>528</sub>	d<sub>529</sub>	d<sub>530</sub>	d<sub>531</sub>	d<sub>532</sub>	d<sub>533</sub>	d<sub>534</sub>	d<sub>535</sub>	d<sub>536</sub>	d<sub>537</sub>	d<sub>538</sub>	d<sub>539</sub>	d<sub>540</sub>	d<sub>541</sub>	d<sub>542</sub>	d<sub>543</sub>	d<sub>544</sub>	d<sub>545</sub>	d<sub>546</sub>	d<sub>547</sub>	d<sub>548</sub>	d<sub>549</sub>	d<sub>550</sub>	d<sub>551</sub>	d<sub>552</sub>	d<sub>553</sub>	d<sub>554</sub>	d<sub>555</sub>	d<sub>556</sub>	d<sub>557</sub>	d<sub>558</sub>	d<sub>559</sub>	d<sub>560</sub>	d<sub>561</sub>	d<sub>562</sub>	d<sub>563</sub>	d<sub>564</sub>	d<sub>565</sub>	d<sub>566</sub>	d<sub>567</sub>	d<sub>568</sub>	d<sub>569</sub>	d<sub>570</sub>	d<sub>571</sub>	d<sub>572</sub>	d<sub>573</sub>	d<sub>574</sub>	d<sub>575</sub>	d<sub>576</sub>	d<sub>577</sub>	d<sub>578</sub>	d<sub>579</sub>	d<sub>580</sub>	d<sub>581</sub>	d<sub>582</sub>	d<sub>583</sub>	d<sub>584</sub>	d<sub>585</sub>	d<sub>586</sub>	d<sub>587</sub>	d<sub>588</sub>	d<sub>589</sub>	d<sub>590</sub>	d<sub>591</sub>	d<sub>592</sub>	d<sub>593</sub>	d<sub>594</sub>	d<sub>595</sub>	d<sub>596</sub>	d<sub>597</sub>	d<sub>598</sub>	d<sub>599</sub>	d<sub>600</sub>	d<sub>601</sub>	d<sub>602</sub>	d<sub>603</sub>	d<sub>604</sub>	d<sub>605</sub>	d<sub>606</sub>	d<sub>607</sub>	d<sub>608</sub>	d<sub>609</sub>	d<sub>610</sub>	d<sub>611</sub>	d<sub>612</sub>	d<sub>613</sub>	d<sub>614</sub>	d<sub>615</sub>	d<sub>616</sub>	d<sub>617</sub>	d<sub>618</sub>	d<sub>619</sub>	d<sub>620</sub>	d<sub>621</sub>	d<sub>622</sub>	d<sub>623</sub>	d<sub>624</sub>	d<sub>625</sub>	d<sub>626</sub>	d<sub>627</sub>	d<sub>628</sub>	d<sub>629</sub>	d<sub>630</sub>	d<sub>631</sub>	d<sub>632</sub>	d<sub>633</sub>	d<sub>634</sub>	d<sub>635</sub>	d<sub>636</sub>	d<sub>637</sub>	d<sub>638</sub>	d<sub>639</sub>	d<sub>640</sub>	d<sub>641</sub>	d<sub>642</sub>	d<sub>643</sub>	d<sub>644</sub>	d<sub>645</sub>	d<sub>646</sub>	d<sub>647</sub>	d<sub>648</sub>	d<sub>649</sub>	d<sub>650</sub>	d<sub>651</sub>	d<sub>652</sub>	d<sub>653</sub>	d<sub>654</sub>	d<sub>655</sub>	d<sub>656</sub>	d<sub>657</sub>	d<sub>658</sub>	d<sub>659</sub>	d<sub>660</sub>	d<sub>661</sub>	d<sub>662</sub>	d<sub>663</sub>	d<sub>664</sub>	d<sub>665</sub>	d<sub>666</sub>	d<sub>667</sub>	d<sub>668</sub>	d<sub>669</sub>	d<sub>670</sub>	d<sub>671</sub>	d<sub>672</sub>	d<sub>673</sub>	d<sub>674</sub>	d<sub>675</sub>	d<sub>676</sub>	d<sub>677</sub>	d<sub>678</sub>	d<sub>679</sub>	d<sub>680</sub>	d<sub>681</sub>	d<sub>682</sub>	d<sub>683</sub>	d<sub>684</sub>	d<sub>685</sub>	d<sub>686</sub>	d<sub>687</sub>	d<sub>688</sub>	d<sub>689</sub>	d<sub>690</sub>	d<sub>691</sub>	d<sub>692</sub>	d<sub>693</sub>	d<sub>694</sub>	d<sub>695</sub>	d<sub>696</sub>	d<sub>697</sub>	d<sub>698</sub>	d<sub>699</sub>	d<sub>700</sub>	d<sub>701</sub>	d<sub>702</sub>	d<sub>703</sub>	d<sub>704</sub>	d<sub>705</sub>	d<sub>706</sub>	d<sub>707</sub>	d<sub>708</sub>	d<sub>709</sub>	d<sub>710</sub>	d<sub>711</sub>	d<sub>712</sub>	d<sub>713</sub>	d<sub>714</sub>	d<sub>715</sub>	d<sub>716</sub>	d<sub>717</sub</sub>

Продолжение

## Продолжение

Обозначение специф.	Номер специф.	размеры в мм												Масса, кг по длине	$d_s$				
		$H$	$B$	$L$	$A$	$A_1$	$A_2$	$A_3$	$A_4$	$b$	$b_1$	$h$	$h_1$	$h_2$	$d$	$d_1$			
1190-0141					170	56						28	28	16	10			2,989	
1190-0142												40	40	20	22			4,270	
1190-0143					200	71	—					28	28	16	10			3,517	
1190-0144												40	40	20	22			5,024	
1190-0145					220	80						28	28	16	10			3,868	
1190-0146					60							40	40	20	22			5,562	
1190-0147					250	95	40					28	28	16	10			4,396	
1190-0148					80			12	16	20	21	28	40	20	22			6,280	
1190-0149					280	110	50					28	28	16	10	17	26	16	4,924
1190-0151												40	40	20	22			7,034	
1190-0152					300	120	60					28	28	16	10			5,276	
1190-0153												40	40	20	22			7,536	
1190-0154												28	28	16	10			3,132	
1190-0155												40	40	20	22			4,465	
1190-0156												28	28	16	10			3,550	
1190-0157												40	40	20	22			5,071	

## Продолжение

Одношарнирное сопло с расширением в 2 раза	Номер последовательности	Размеры в мм										d <sub>2</sub> диаметр шайбы, мм	d <sub>3</sub> диаметр шайбы, мм	Масса, кг	
		H	B	L	A	A <sub>1</sub>	A <sub>2</sub>	A <sub>3</sub>	A <sub>4</sub>	A <sub>5</sub>	A <sub>6</sub>				
1190-0158			200	71								28	28	10	4,176
1190-0159												40	40	22	5,960
1190-0161			220	60								28	28	10	4,594
1190-0162												40	40	22	6,564
1190-0163		76	80	250	95	40	16	28	21	28	28	16	10	5,220	
1190-0164												40	40	22	7,456
1190-0165			280	110	50							28	28	10	5,848
1190-0166												40	40	22	8,352
1190-0167												28	28	10	16
1190-0168			300	120	60							40	40	22	8,930
1190-0169												28	28	10	5,418
1190-0171			150	45								40	40	22	6,476
1190-0172												28	28	10	
1190-0173			100	100	56		18	38	24	33	40	40	20	6,136	
1190-0174												28	28	10	7,340
1190-0175												40	40	22	7,223
															8,635

## Приложение

## Размеры в мм

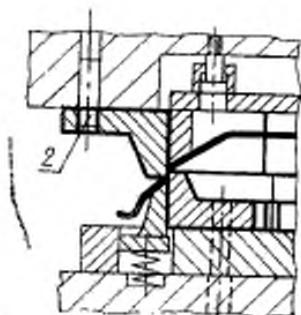
Обозначение секции ГОСТ 18732-80	H	B	L	A	A<sub>1</sub>	A<sub>2</sub>	A<sub>3</sub>	A<sub>4</sub>	A<sub>5</sub>	b	b<sub>1</sub>	h	h<sub>1</sub>	h<sub>2</sub>	h<sub>3</sub>	d	d<sub>1</sub>	d<sub>2</sub>	d<sub>3</sub>	d<sub>4</sub>	d<sub>5</sub>	d<sub>6</sub>	d<sub>7</sub>	d<sub>8</sub>	d<sub>9</sub>	d<sub>10</sub>	d<sub>11</sub>	d<sub>12</sub>	d<sub>13</sub>	d<sub>14</sub>	d<sub>15</sub>	d<sub>16</sub>	d<sub>17</sub>	d<sub>18</sub>	d<sub>19</sub>	d<sub>20</sub>	d<sub>21</sub>	d<sub>22</sub>	d<sub>23</sub>	d<sub>24</sub>	d<sub>25</sub>	d<sub>26</sub>	d<sub>27</sub>	d<sub>28</sub>	d<sub>29</sub>	d<sub>30</sub>	d<sub>31</sub>	d<sub>32</sub>	d<sub>33</sub>	d<sub>34</sub>	d<sub>35</sub>	d<sub>36</sub>	d<sub>37</sub>	d<sub>38</sub>	d<sub>39</sub>	d<sub>40</sub>	d<sub>41</sub>	d<sub>42</sub>	d<sub>43</sub>	d<sub>44</sub>	d<sub>45</sub>	d<sub>46</sub>	d<sub>47</sub>	d<sub>48</sub>	d<sub>49</sub>	d<sub>50</sub>	d<sub>51</sub>	d<sub>52</sub>	d<sub>53</sub>	d<sub>54</sub>	d<sub>55</sub>	d<sub>56</sub>	d<sub>57</sub>	d<sub>58</sub>	d<sub>59</sub>	d<sub>60</sub>	d<sub>61</sub>	d<sub>62</sub>	d<sub>63</sub>	d<sub>64</sub>	d<sub>65</sub>	d<sub>66</sub>	d<sub>67</sub>	d<sub>68</sub>	d<sub>69</sub>	d<sub>70</sub>	d<sub>71</sub>	d<sub>72</sub>	d<sub>73</sub>	d<sub>74</sub>	d<sub>75</sub>	d<sub>76</sub>	d<sub>77</sub>	d<sub>78</sub>	d<sub>79</sub>	d<sub>80</sub>	d<sub>81</sub>	d<sub>82</sub>	d<sub>83</sub>	d<sub>84</sub>	d<sub>85</sub>	d<sub>86</sub>	d<sub>87</sub>	d<sub>88</sub>	d<sub>89</sub>	d<sub>90</sub>	d<sub>91</sub>	d<sub>92</sub>	d<sub>93</sub>	d<sub>94</sub>	d<sub>95</sub>	d<sub>96</sub>	d<sub>97</sub>	d<sub>98</sub>	d<sub>99</sub>	d<sub>100</sub>	d<sub>101</sub>	d<sub>102</sub>	d<sub>103</sub>	d<sub>104</sub>	d<sub>105</sub>	d<sub>106</sub>	d<sub>107</sub>	d<sub>108</sub>	d<sub>109</sub>	d<sub>110</sub>	d<sub>111</sub>	d<sub>112</sub>	d<sub>113</sub>	d<sub>114</sub>	d<sub>115</sub>	d<sub>116</sub>	d<sub>117</sub>	d<sub>118</sub>	d<sub>119</sub>	d<sub>120</sub>	d<sub>121</sub>	d<sub>122</sub>	d<sub>123</sub>	d<sub>124</sub>	d<sub>125</sub>	d<sub>126</sub>	d<sub>127</sub>	d<sub>128</sub>	d<sub>129</sub>	d<sub>130</sub>	d<sub>131</sub>	d<sub>132</sub>	d<sub>133</sub>	d<sub>134</sub>	d<sub>135</sub>	d<sub>136</sub>	d<sub>137</sub>	d<sub>138</sub>	d<sub>139</sub>	d<sub>140</sub>	d<sub>141</sub>	d<sub>142</sub>	d<sub>143</sub>	d<sub>144</sub>	d<sub>145</sub>	d<sub>146</sub>	d<sub>147</sub>	d<sub>148</sub>	d<sub>149</sub>	d<sub>150</sub>	d<sub>151</sub>	d<sub>152</sub>	d<sub>153</sub>	d<sub>154</sub>	d<sub>155</sub>	d<sub>156</sub>	d<sub>157</sub>	d<sub>158</sub>	d<sub>159</sub>	d<sub>160</sub>	d<sub>161</sub>	d<sub>162</sub>	d<sub>163</sub>	d<sub>164</sub>	d<sub>165</sub>	d<sub>166</sub>	d<sub>167</sub>	d<sub>168</sub>	d<sub>169</sub>	d<sub>170</sub>	d<sub>171</sub>	d<sub>172</sub>	d<sub>173</sub>	d<sub>174</sub>	d<sub>175</sub>	d<sub>176</sub>	d<sub>177</sub>	d<sub>178</sub>	d<sub>179</sub>	d<sub>180</sub>	d<sub>181</sub>	d<sub>182</sub>	d<sub>183</sub>	d<sub>184</sub>	d<sub>185</sub>	d<sub>186</sub>	d<sub>187</sub>	d<sub>188</sub>	d<sub>189</sub>	d<sub>190</sub>	d<sub>191</sub>	d<sub>192</sub>	d<sub>193</sub>	d<sub>194</sub>	d<sub>195</sub>	d<sub>196</sub>	d<sub>197</sub>	d<sub>198</sub>	d<sub>199</sub>	d<sub>200</sub>	d<sub>201</sub>	d<sub>202</sub>	d<sub>203</sub>	d<sub>204</sub>	d<sub>205</sub>	d<sub>206</sub>	d<sub>207</sub>	d<sub>208</sub>	d<sub>209</sub>	d<sub>210</sub>	d<sub>211</sub>	d<sub>212</sub>	d<sub>213</sub>	d<sub>214</sub>	d<sub>215</sub>	d<sub>216</sub>	d<sub>217</sub>	d<sub>218</sub>	d<sub>219</sub>	d<sub>220</sub>	d<sub>221</sub>	d<sub>222</sub>	d<sub>223</sub>	d<sub>224</sub>	d<sub>225</sub>	d<sub>226</sub>	d<sub>227</sub>	d<sub>228</sub>	d<sub>229</sub>	d<sub>230</sub>	d<sub>231</sub>	d<sub>232</sub>	d<sub>233</sub>	d<sub>234</sub>	d<sub>235</sub>	d<sub>236</sub>	d<sub>237</sub>	d<sub>238</sub>	d<sub>239</sub>	d<sub>240</sub>	d<sub>241</sub>	d<sub>242</sub>	d<sub>243</sub>	d<sub>244</sub>	d<sub>245</sub>	d<sub>246</sub>	d<sub>247</sub>	d<sub>248</sub>	d<sub>249</sub>	d<sub>250</sub>	d<sub>251</sub>	d<sub>252</sub>	d<sub>253</sub>	d<sub>254</sub>	d<sub>255</sub>	d<sub>256</sub>	d<sub>257</sub>	d<sub>258</sub>	d<sub>259</sub>	d<sub>260</sub>	d<sub>261</sub>	d<sub>262</sub>	d<sub>263</sub>	d<sub>264</sub>	d<sub>265</sub>	d<sub>266</sub>	d<sub>267</sub>	d<sub>268</sub>	d<sub>269</sub>	d<sub>270</sub>	d<sub>271</sub>	d<sub>272</sub>	d<sub>273</sub>	d<sub>274</sub>	d<sub>275</sub>	d<sub>276</sub>	d<sub>277</sub>	d<sub>278</sub>	d<sub>279</sub>	d<sub>280</sub>	d<sub>281</sub>	d<sub>282</sub>	d<sub>283</sub>	d<sub>284</sub>	d<sub>285</sub>	d<sub>286</sub>	d<sub>287</sub>	d<sub>288</sub>	d<sub>289</sub>	d<sub>290</sub>	d<sub>291</sub>	d<sub>292</sub>	d<sub>293</sub>	d<sub>294</sub>	d<sub>295</sub>	d<sub>296</sub>	d<sub>297</sub>	d<sub>298</sub>	d<sub>299</sub>	d<sub>300</sub>	d<sub>301</sub>	d<sub>302</sub>	d<sub>303</sub>	d<sub>304</sub>	d<sub>305</sub>	d<sub>306</sub>	d<sub>307</sub>	d<sub>308</sub>	d<sub>309</sub>	d<sub>310</sub>	d<sub>311</sub>	d<sub>312</sub>	d<sub>313</sub>	d<sub>314</sub>	d<sub>315</sub>	d<sub>316</sub>	d<sub>317</sub>	d<sub>318</sub>	d<sub>319</sub>	d<sub>320</sub>	d<sub>321</sub>	d<sub>322</sub>	d<sub>323</sub>	d<sub>324</sub>	d<sub>325</sub>	d<sub>326</sub>	d<sub>327</sub>	d<sub>328</sub>	d<sub>329</sub>	d<sub>330</sub>	d<sub>331</sub>	d<sub>332</sub>	d<sub>333</sub>	d<sub>334</sub>	d<sub>335</sub>	d<sub>336</sub>	d<sub>337</sub>	d<sub>338</sub>	d<sub>339</sub>	d<sub>340</sub>	d<sub>341</sub>	d<sub>342</sub>	d<sub>343</sub>	d<sub>344</sub>	d<sub>345</sub>	d<sub>346</sub>	d<sub>347</sub>	d<sub>348</sub>	d<sub>349</sub>	d<sub>350</sub>	d<sub>351</sub>	d<sub>352</sub>	d<sub>353</sub>	d<sub>354</sub>	d<sub>355</sub>	d<sub>356</sub>	d<sub>357</sub>	d<sub>358</sub>	d<sub>359</sub>	d<sub>360</sub>	d<sub>361</sub>	d<sub>362</sub>	d<sub>363</sub>	d<sub>364</sub>	d<sub>365</sub>	d<sub>366</sub>	d<sub>367</sub>	d<sub>368</sub>	d<sub>369</sub>	d<sub>370</sub>	d<sub>371</sub>	d<sub>372</sub>	d<sub>373</sub>	d<sub>374</sub>	d<sub>375</sub>	d<sub>376</sub>	d<sub>377</sub>	d<sub>378</sub>	d<sub>379</sub>	d<sub>380</sub>	d<sub>381</sub>	d<sub>382</sub>	d<sub>383</sub>	d<sub>384</sub>	d<sub>385</sub>	d<sub>386</sub>	d<sub>387</sub>	d<sub>388</sub>	d<sub>389</sub>	d<sub>390</sub>	d<sub>391</sub>	d<sub>392</sub>	d<sub>393</sub>	d<sub>394</sub>	d<sub>395</sub>	d<sub>396</sub>	d<sub>397</sub>	d<sub>398</sub>	d<sub>399</sub>	d<sub>400</sub>	d<sub>401</sub>	d<sub>402</sub>	d<sub>403</sub>	d<sub>404</sub>	d<sub>405</sub>	d<sub>406</sub>	d<sub>407</sub>	d<sub>408</sub>	d<sub>409</sub>	d<sub>410</sub>	d<sub>411</sub>	d<sub>412</sub>	d<sub>413</sub>	d<sub>414</sub>	d<sub>415</sub>	d<sub>416</sub>	d<sub>417</sub>	d<sub>418</sub>	d<sub>419</sub>	d<sub>420</sub>	d<sub>421</sub>	d<sub>422</sub>	d<sub>423</sub>	d<sub>424</sub>	d<sub>425</sub>	d<sub>426</sub>	d<sub>427</sub>	d<sub>428</sub>	d<sub>429</sub>	d<sub>430</sub>	d<sub>431</sub>	d<sub>432</sub>	d<sub>433</sub>	d<sub>434</sub>	d<sub>435</sub>	d<sub>436</sub>	d<sub>437</sub>	d<sub>438</sub>	d<sub>439</sub>	d<sub>440</sub>	d<sub>441</sub>	d<sub>442</sub>	d<sub>443</sub>	d<sub>444</sub>	d<sub>445</sub>	d<sub>446</sub>	d<sub>447</sub>	d<sub>448</sub>	d<sub>449</sub>	d<sub>450</sub>	d<sub>451</sub>	d<sub>452</sub>	d<sub>453</sub>	d<sub>454</sub>	d<sub>455</sub>	d<sub>456</sub>	d<sub>457</sub>	d<sub>458</sub>	d<sub>459</sub>	d<sub>460</sub>	d<sub>461</sub>	d<sub>462</sub>	d<sub>463</sub>	d<sub>464</sub>	d<sub>465</sub>	d<sub>466</sub>	d<sub>467</sub>	d<sub>468</sub>	d<sub>469</sub>	d<sub>470</sub>	d<sub>471</sub>	d<sub>472</sub>	d<sub>473</sub>	d<sub>474</sub>	d<sub>475</sub>	d<sub>476</sub>	d<sub>477</sub>	d<sub>478</sub>	d<sub>479</sub>	d<sub>480</sub>	d<sub>481</sub>	d<sub>482</sub>	d<sub>483</sub>	d<sub>484</sub>	d<sub>485</sub>	d<sub>486</sub>	d<sub>487</sub>	d<sub>488</sub>	d<sub>489</sub>	d<sub>490</sub>	d<sub>491</sub>	d<sub>492</sub>	d<sub>493</sub>	d<sub>494</sub>	d<sub>495</sub>	d<sub>496</sub>	d<sub>497</sub>	d<sub>498</sub>	d<sub>499</sub>	d<sub>500</sub>	d<sub>501</sub>	d<sub>502</sub>	d<sub>503</sub>	d<sub>504</sub>	d<sub>505</sub>	d<sub>506</sub>	d<sub>507</sub>	d<sub>508</sub>	d<sub>509</sub>	d<sub>510</sub>	d<sub>511</sub>	d<sub>512</sub>	d<sub>513</sub>	d<sub>514</sub>	d<sub>515</sub>	d<sub>516</sub>	d<sub>517</sub>	d<sub>518</sub>	d<sub>519</sub>	d<sub>520</sub>	d<sub>521</sub>	d<sub>522</sub>	d<sub>523</sub>	d<sub>524</sub>	d<sub>525</sub>	d<sub>526</sub>	d<sub>527</sub>	d<sub>528</sub>	d<sub>529</sub>	d<sub>530</sub>	d<sub>531</sub>	d<sub>532</sub>	d<sub>533</sub>	d<sub>534</sub>	d<sub>535</sub>	d<sub>536</sub>	d<sub>537</sub>	d<sub>538</sub>	d<sub>539</sub>	d<sub>540</sub>	d<sub>541</sub>	d<sub>542</sub>	d<sub>543</sub>	d<sub>544</sub>	d<sub>545</sub>	d<sub>546</sub>	d<sub>547</sub>	d<sub>548</sub>	d<sub>549</sub>	d<sub>550</sub>	d<sub>551</sub>	d<sub>552</sub>	d<sub>553</sub>	d<sub>554</sub>	d<sub>555</sub>	d<sub>556</sub>	d<sub>557</sub>	d<sub>558</sub>	d<sub>559</sub>	d<sub>560</sub>	d<sub>561</sub>	d<sub>562</sub>	d<sub>563</sub>	d<sub>564</sub>	d<sub>565</sub>	d<sub>566</sub>	d<sub>567</sub>	d<sub>568</sub>	d<sub>569</sub>	d<sub>570</sub>	d<sub>571</sub>	d<sub>572</sub>	d<sub>573</sub>	d<sub>574</sub>	d<sub>575</sub>	d<sub>576</sub>	d<sub>577</sub>	d<sub>578</sub>	d<sub>579</sub>	d<sub>580</sub>	d<sub>581</sub>	d<sub>582</sub>	d<sub>583</sub>	d<sub>584</sub>	d<sub>585</sub>	d<sub>586</sub>	d<sub>587</sub>	d<sub>588</sub>	d<sub>589</sub>	d<sub>590</sub>	d<sub>591</sub>	d<sub>592</sub>	d<sub>593</sub>	d<sub>594</sub>	d<sub>595</sub>	d<sub>596</sub>	d<sub>597</sub>	d<sub>598</sub>	d<sub>599</sub>	d<sub>600</sub>	d<sub>601</sub>	d<sub>602</sub>	d<sub>603</sub>	d<sub>604</sub>	d<sub>605</sub>	d<sub>606</sub>	d<sub>607</sub>	d<sub>608</sub>	d<sub>609</sub>	d<sub>610</sub>	d<sub>611</sub>	d<sub>612</sub>	d<sub>613</sub>	d<sub>614</sub>	d<sub>615</sub>	d<sub>616</sub>	d<sub>617</sub>	d<sub>618</sub>	d<sub>619</sub>	d<sub>620</sub>	d<sub>621</sub>	d<sub>622</sub>	d<sub>623</sub>	d<sub>624</sub>	d<sub>625</sub>	d<sub>626</sub>	d<sub>627</sub>	d<sub>628</sub>	d<sub>629</sub>	d<sub>630</sub>	d<sub>631</sub>	d<sub>632</sub>	d<sub>633</sub>	d<sub>634</sub>	d<sub>635</sub>	d<sub>636</sub>	d<sub>637</sub>	d<sub>638</sub>	d<sub>639</sub>	d<sub>640</sub>	d<sub>641</sub>	d<sub>642</sub>	d<sub>643</sub>	d<sub>644</sub>	d<sub>645</sub>	d<sub>646</sub>	d<sub>647</sub>	d<sub>648</sub>	d<sub>649</sub>	d<sub>650</sub>	d<sub>651</sub>	d<sub>652</sub>	d<sub>653</sub>	d<sub>654</sub>	d<sub>655</sub>	d<sub>656</sub>	d<sub>657</sub>	d<sub>658</sub>	d<sub>659</sub>	d<sub>660</sub>	d<sub>661</sub>	d<sub>662</sub>	d<sub>663</sub>	d<sub>664</sub>	d<sub>665</sub>	d<sub>666</sub>	d<sub>667</sub>	d<sub>668</sub>	d<sub>669</sub>	d<sub>670</sub>	d<sub>671</sub>	d<sub>672</sub>	d<sub>673</sub>	d<sub>674</sub>	d<sub>675</sub>	d<sub>676</sub>	d<sub>677</sub>	d<sub>678</sub>	d<sub>679</sub>	d<sub>680</sub>	d<sub>681</sub>	d<sub>682</sub>	d<sub>683</sub>	d<sub>684</sub>	d<sub>685</sub>	d<sub>686</sub>	d<sub>687</sub>	d<sub>688</sub>	d<sub>689</sub>	d<sub>690</sub>	d<sub>691</sub>	d<sub>692</sub>	d<sub>693</sub>	d<sub>694</sub>	d<sub>695</sub>	d<sub>696</sub>	d<sub>697</sub>	d<sub>698</sub>	d<sub>699</sub>	d<sub>700</sub>	d<sub>701</sub>	d<sub>702</sub>	d<sub>703</sub>	d<sub>704</sub>	d<sub>705</sub>	d<sub>706</sub>	d<sub>707</sub>	d<sub>708</sub>	d<sub>709</sub>	d<sub>710</sub>	d<sub>711</sub>	d<sub>712</sub>	d<sub>713</sub</sub>

5. Технические требования — по ГОСТ 18824—80.
6. Маркировать: условное обозначение секции без наименования и товарный знак предприятия-изготовителя.
7. Примеры применения секций матриц (пуансонов) даны в справочном приложении.

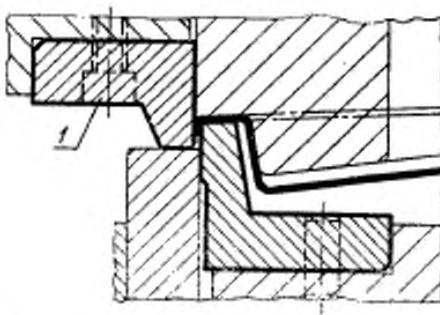
**ПРИЛОЖЕНИЕ**  
*Справочное*

**ПРИМЕРЫ ПРИМЕНЕНИЯ СЕКЦИЙ МАТРИЦ (ПУАНСОНОВ)**

Для разделительных  
штампов



Для формоизменяющих штампов



1—вилка по ГОСТ 51735—84; 2—штифт типа I по ГОСТ 3128—70